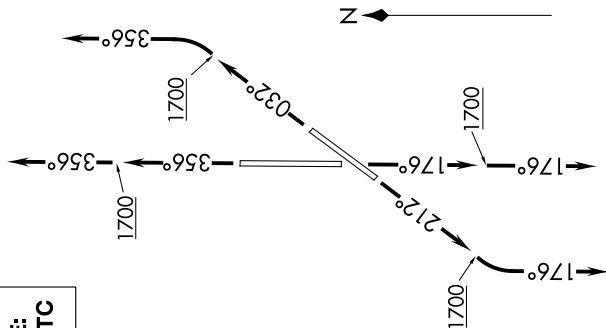




NOTE: RADAR required.
NOTE: DME/DME/IRU or GPS required.
NOTE: RNAV 1.

**TOP ALTITUDE:
ASSIGNED BY ATC**

TAKEOFF MINIMUMS

Rwys 3, 18, 21, 36:

Standard with minimum climb of 500' per NM to 1700.

WESTHIMER TOWER ★

1180

116.0
OKE CITY DEP COM

100 15 000 000

Figure 1 illustrates the synthesis route for the BEEDI polymer. The process begins with the monomer YOUSE (8000, *3500), which is polymerized under conditions of 267°C for 37 hours to form the intermediate GRUVN (7000, *3100). GRUVN is then further polymerized under conditions of 267°C for 10 hours to yield the final product, BEEDI (4200, *3100). The reaction conditions for each step are indicated by the numbers in parentheses: (37) for the first step and (10) for the second step.

DEPARTURE ROUTE DESCRIPTION

TAKEOFF RUNWAY 3: Climb on heading 032° to 1700 , then left turn heading 356° or as assigned by ATC, expect RADAR vectors to BEEDJ, thence
TAKEOFF RUNWAY 18: Climb on heading 176° to 1700 , then heading 176° or as assigned by ATC, expect RADAR vectors to BEEDJ, thence
TAKEOFF RUNWAY 21: Climb on heading 212° to 1700 , then left turn heading 176° or as assigned by ATC, expect RADAR vectors to BEEDJ, thence
TAKEOFF RUNWAY 36: Climb on heading 356° to 1700 , then heading 356° or as assigned by ATC, expect RADAR vectors to BEEDJ, thence

... on track 267° to OLGUY, then on (transition). Maintain 3000 or as assigned by ATC. Expect filed altitude 10 minutes after departure.

GRUVN TRANSITION (OLGUY3.GRUVN)
YOUSE TRANSITION (OLGUY3.YOUSE)

SC-1, 21 MAR 2024 to 18 APR 2024